Built-in window louvre DucoGrille Classic F 20Z

Manufactured by: DUCO Ventilation & Sun Control

DucoGrille Classic F 20Z is a recessed window louvre manufactured from extruded aluminium profiles. Quick and easy assembly is possible because of the 'Turn-Click' system. Insect mesh is fitted as standard. The "Z"-shaped louvre produces a sleek design.

Features:

Blade height: 40 mm
Louvre pitch: 35 mm
Flange width: 24 mm
Frame depth: 35 mm

• Section thickness: minimum 1.2 mm

Visual free area: 63 %Physical free area: 41 %

Accessories (included):

• Insect-resistant stainless steel mesh 2.3 x 2.3 mm (standard) or vermin-resistant mesh (on request)

Surface treatment:

- Anodisation: Qualanod-compliant, coating thickness 15-20μm, standard natural colour (colourless anodisation)
- Powder coating: Qualicoat Seaside type A compliant, minimum average coating thickness 60μm, standard RAL colours 70% gloss

Upon request: other finish coating thicknesses, anodising colours and paint gloss levels, textured paints and specific powder coating product codes

Functional specifications:

Flow rate standard version:

K-factor inlet: 24.27
 K-factor outlet: 33.03
 C_e coefficient: 0.203
 C_d coefficient: 0.174

Flow rate version "+ options":

K-factor inlet: 24.27
 K-factor outlet: 33.03
 C_e coefficient: 0.203
 C_d coefficient: 0.174



- Water repellency standard version:
 - \circ v = 0.0m/s: class C
 - \circ v = 0.5m/s: class C
 - o v = 1.0m/s: class C
 - o v = 1,5m/s: class D
 - o v = 2.0m/s: class D
 - \circ v = 2.5m/s: class D
 - o v = 3.0m/s: class D
 - o v = 3.5m/s: class D
- Water repellency version "+ options":
 - \circ v = 0.0m/s: class B
 - \circ v = 0.5m/s: class B
 - o v = 1.0m/s: class C
 - o v = 1,5m/s: class D
 - o v = 2.0m/s: class D
 - o v = 2.5m/s: class D
 - o v = 3.0m/s: class D
 - \circ v = 3.5m/s: class D

Complies with or tested in accordance with the following standards:

- Qualicoat Seaside type A (if painted finish)
- Qualanod (if anodised finish)
- EN 573 EN AW-6063 T66 and EN AW-6060 T66: aluminium alloy & hardening
- $\bullet~$ EN 13030: water resistance and determination of C_{e} and C_{d} coefficients

