# Continuous louvre walls DucoWall Classic W 45HP

Manufactured by: DUCO Ventilation & Sun Control

The DucoWall Classic 45HP is distinguished by a simple click system that ensures very smooth installation. In addition, with the DucoWall Classic 45HP there are also many possibilities with doors, roof cowls... For example, a door can be fitted with the same louvres and profiles as the louvre walls you have chosen.

DucoWall Classic W 45HP is a louvre wall system that can be fitted freestanding or against an existing structure. Quick and easy assembly is possible because of the 'Turn-Click' system. The uniquely shaped 'High Performance' louvre blade with a low resistance factor ensures purge ventilation.

#### **Features:**

Louvre blades:

Aluminium extrusions (EN AW-6063 T66 (EN573-3)) to be clipped into louvre holders

Blade height: 50 mmLouvre pitch: 50 mm

o Louvre blade depth: 48 mm

Section thickness: minimum 1.4 mm

Visual free area: 70 %Physical free area: 60 %

## Support profiles:

Aluminium extrusions featuring a groove for securing the blade holders The lightweight support profiles 30/12 and 50/12: fixing directly to underlying structure (without free overhang)

Heavy-duty support profiles 21/50 Multi, 50/50 and 50/125: suitable for free overhang, attached to underlying structure by means of supplied L-profiles

- Louvre blade holders:
  - injection-moulded parts made of polyamide PA 6.6 glass-fibre reinforced OR
  - metal parts Zamak Electrophoresis blackened

#### Recess depth:

o Mullion 50/12: 60 mm

o Mullion 50/50 or 21/50 Multi: 98 mm

o Mullion 50/125: 173 mm

#### **Surface treatment:**

- Anodisation: Qualanod-compliant, coating thickness 15-20μm, standard natural colour (colourless anodisation)
- Powder coating: Qualicoat Seaside type A compliant, minimum average coating thickness
  60μm, standard RAL colours 70% gloss

Upon request: other finish coating thicknesses, anodising colours and paint gloss levels, textured paints and specific powder coating product codes



## **Functional specifications:**

#### Flow rate standard version:

K-factor intake: 11.49
 K-factor exhaust: 6.75
 C<sub>e</sub> coefficient: 0.295
 C<sub>d</sub>coefficient: 0.385

#### • Flow rate version "+ options":

K-factor intake: 11.49
 K-factor exhaust: 7.34
 C<sub>e</sub> coefficient: 0.295
 C<sub>d</sub>coefficient: 0.369

#### Water resistance standard version:

#### BSRIA (EN13030)

- v = 0.0m/s: class C
  v = 0.5m/s: class C
  v = 1.0m/s: class C
  v = 1,5m/s: class C
  v = 2.0m/s: class D
  v = 2.5m/s: class D
  v = 3.0m/s: class D
  v = 3.5m/s: class D
- Water resistance version "+ options":

### BSRIA (EN13030)

v = 0.0m/s: class B
 v = 0.5m/s: class B
 v = 1.0m/s: class C
 v = 1,5m/s: class C
 v = 2.0m/s: class C
 v = 2.5m/s: class C
 v = 3.0m/s: class D
 v = 3.5m/s: class D

# Complies with or tested in accordance with the following standards:

- Qualicoat Seaside type A (if painted finish)
- Qualanod (if anodised finish)
- EN 573 EN AW-6063 T66 and EN AW-6060 T66: aluminium alloy & hardening
- EN 13030: water resistance and determination of Ceand Cdcoefficients
- EN 1990, EN 1991, EN 1999: strength calculations

## **Optionally burglary-resistant**

Continuous louvre wall can optionally be provided with wire mesh for RC2 burglar resistance. Class 2 (EN1627:2011 & NEN 5096:2012+A1:2015)



# **Fire reaction**

- If version with plastic clips: D-s2,d0 (EN13501-1)
- If version with metal clips: A2-s1,d0 (EN13501-1)

