# Continuous louvre walls DucoWall Acoustic W 75Z

Manufactured by: DUCO Ventilation & Sun Control

DucoWall Acoustic W 75Z is a sound-absorbing continuous louvre system made of aluminium extrusion profiles. One type of louvre blade offers the option of two different looks: Z and L. The louvre blades have sound-absorbing, non-flammable mineral wool inside. The aluminium blades are clicked onto plastic blade holders.

## Features:

• Louvre blades:

Z-shaped aluminium extrusions clipped into blade holders

- Blade height: 74 mm
- o Louvre pitch: 60 mm
- Louvre blade depth: 67 mm
- Section thickness: minimum 1.5 mm
- Visual free area: 76 %
- Physical free area: 34%

#### • Support profiles:

Aluminium extrusions featuring a groove for securing the blade holders The lightweight support profiles 30/12 and 50/12: fixing directly to underlying structure (without free overhang)

Heavy-duty support profiles 21/50 Multi, 50/50 and 50/125: suitable for free overhang, attached to underlying structure by means of supplied L-profiles

- Blade holders: injection-moulded parts made of polyamide PA 6.6 glass-fibre reinforced
- Recess depth:
  - Support profile 30/12 or 50/12: 79 mm
  - Support profile 50/50 or 21/50 Multi: 117 mm
  - Support profile 50/125: 192 mm

## Surface treatment:

- Anodisation: Qualanod-compliant, coating thickness 15-20µm, standard natural colour (colourless anodisation)
- Powder coating: Qualicoat Seaside type A compliant, minimum average coating thickness 60μm, standard RAL colours 70% gloss

Upon request: other finish coating thicknesses, anodising colours and paint gloss levels, textured paints and specific powder coating product codes

## **Functional specifications:**

- Flow rate standard version:
  - K-factor inlet: 26.03
  - K-factor outlet: 29.86
  - C<sub>e</sub> coefficient: 0.196
  - C<sub>d</sub>coefficient: 0.183



- Flow rate version "+ options":
  - K-factor inlet: 26.03
  - o K-factor outlet: 30.19
  - $\circ$  C<sub>e</sub> coefficient: 0.196
  - $\circ$  C<sub>d</sub>coefficient: 0.182

#### • Water repellency standard version:

- v = 0.0m/s: class B
- $\circ$  v = 0.5m/s: class B
- o v = 1.0m/s: class C
- v = 1,5m/s: class C
- o v = 2.0m/s: class D
- $\circ$  v = 2.5m/s: class D
- $\circ$  v = 3.0m/s: class D
- $\circ$  v = 3.5m/s: class D
- Water repellency version "+ options":
  - $\circ$  v = 0.0m/s: class B
  - $\circ$  v = 0.5m/s: class B
  - $\circ$  v = 1.0m/s: class C
  - $\circ$  v = 1,5m/s: class C
  - $\circ$  v = 2.0m/s: class D
  - $\circ$  v = 2.5m/s: class D
  - $\circ$  v = 3.0m/s: class D
  - v = 3.5m/s: class D
- Attenuation value
  - Rw (C;Ctr) (in dB): 6 (0;-1)

Complies with or tested in accordance with the following standards:

- Qualicoat Seaside type A (if painted finish)
- Qualanod (if anodised finish)
- EN 573 EN AW-6063 T66 and EN AW-6060 T66: aluminium alloy & hardening
- EN 13030: water resistance and determination of C<sub>e</sub>and C<sub>d</sub>coefficients
- EN 1990, EN 1991, EN 1999: strength calculations
- EN ISO 10140: acoustic measurements

#### **Optional burglary protection**

Continuous louvre wall can optionally be provided with wire mesh for RC2 burglar resistance. Class 2 (EN1627:2011 & NEN 5096:2012+A1:2015)

